

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	5.7	g/10min	ASTM D 1238
Temperature	220	°C	-
Load	10	kg	-
Mold Shrinkage, MD	0.0055	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength	36	MPa	ASTM D 638
Flexural Modulus	1960	MPa	ASTM D 790
Flexural Strength	62	MPa	ASTM D 790
Rockwell Hardness	R 96	-	ASTM D 785
Izod Impact notched, 1/4 in	406	J/m	ASTM D 256
Thermal properties			
ASTM Data			
DTUL @ 264 psi	86	°C	ASTM D 648
Vicat Temperature	106	°C	ASTM D 1525
Other properties			
Density	1050	kg/m ³	ASTM D 792

Characteristics

Processing

Other Extrusion

Special Characteristics

High impact or impact modified

Delivery form

Black

Regional Availability

Asia Pacific