

Stylac VN33H

ABS

Asahi Kasei

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	80	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Melt flow index, MFI	81	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
ASTM Data			
Mold Shrinkage, MD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	50	MPa	ISO 527
Flexural modulus, 23°C	2800	MPa	ISO 178
Flexural strength	81	MPa	ISO 178
Charpy notched impact strength, +23°C	14	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	70	°C	ISO 75-1/-2
Vicat softening temperature, B	87	°C	ISO 306
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
ASTM Data			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Density	1070	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	75 - 80	°C	-
Pre-drying - Time	3 - 4	h	-
Mold temperature	30 - 60	°C	-
Zone 1	150 - 180	°C	-
Zone 2	150 - 190	°C	-
Zone 3	170 - 210	°C	-
Nozzle temperature	160 - 200	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Flame retardant, Halogen-free