

**Stylac IX600**

ABS

Asahi Kasei

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt volume-flow rate, MVR	<b>7</b>	cm <sup>3</sup> /10min	ISO 1133
Temperature	<b>220</b>	°C	-
Load	<b>10</b>	kg	-
Melt flow index, MFI	<b>7</b>	g/10min	ISO 1133
Temperature	<b>220</b>	°C	-
Load	<b>10</b>	kg	-
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.005</b>	mm/mm	ASTM D 955

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Yield stress	<b>40</b>	MPa	ISO 527
Flexural modulus, 23°C	<b>1900</b>	MPa	ISO 178
Flexural strength	<b>56</b>	MPa	ISO 178
Charpy notched impact strength, +23°C	<b>40</b>	kJ/m <sup>2</sup>	ISO 179/1eA

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>80</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>96</b>	°C	ISO 306

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1060</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>75 - 90</b>	°C	-
Pre-drying - Time	<b>3 - 4</b>	h	-
Mold temperature	<b>40 - 70</b>	°C	-
Zone 1	<b>180 - 230</b>	°C	-
Zone 2	<b>200 - 240</b>	°C	-
Zone 3	<b>220 - 260</b>	°C	-
Nozzle temperature	<b>210 - 250</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Chemical Resistance**

General Chemical Resistance