

**Stylac FW920**

ABS

Asahi Kasei

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	<b>30</b>	g/10min	ISO 1133
Temperature	<b>220</b>	°C	-
Load	<b>10</b>	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	<b>38</b>	MPa	ISO 527
Flexural modulus, 23°C	<b>2000</b>	MPa	ISO 178
Flexural strength	<b>58</b>	MPa	ISO 178
Charpy notched impact strength, +23°C	<b>18</b>	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>73</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>86</b>	°C	ISO 306

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	<b>75 - 90</b>	°C	-
Pre-drying - Time	<b>3 - 4</b>	h	-
Mold temperature	<b>40 - 70</b>	°C	-
Zone 1	<b>180 - 230</b>	°C	-
Zone 2	<b>200 - 240</b>	°C	-
Zone 3	<b>220 - 260</b>	°C	-
Nozzle temperature	<b>210 - 250</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Special Characteristics**

Light stabilized or stable to light