

**STAREX VH-0800**

ABS

Lotte Chemical Corporation

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>5.4</b>	g/10min	ISO 1133
Temperature	<b>200</b>	°C	-
Load	<b>5</b>	kg	-
Molding shrinkage, parallel	<b>0.3</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>0.4</b>	%	ISO 294-4, 2577
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>5.4</b>	g/10min	ASTM D 1238
Temperature	<b>200</b>	°C	-
Load	<b>5</b>	kg	-
Mold Shrinkage, MD	<b>0.0033</b>	mm/mm	ASTM D 955
Mold Shrinkage, TD	<b>0.0036</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	<b>2400</b>	MPa	ISO 527
Yield stress	<b>46</b>	MPa	ISO 527
Stress at break	<b>35</b>	MPa	ISO 527
Strain at break	<b>2.6</b>	%	ISO 527
Flexural modulus, 23°C	<b>2700</b>	MPa	ISO 178
Flexural strength	<b>75</b>	MPa	ISO 178
Charpy notched impact strength, +23°C	<b>20</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	<b>21</b>	kJ/m <sup>2</sup>	ISO 180/1A
Rockwell hardness	<b>R 107</b>	-	ISO 2039-2
<b>ASTM Data</b>			
Tensile Modulus	<b>1400</b>	MPa	ASTM D 638
Tensile Strength at Yield	<b>41</b>	MPa	ASTM D 638
Tensile Strength at Break	<b>30</b>	MPa	ASTM D 638
Elongation at Break	<b>24</b>	%	ASTM D 638
Flexural Modulus	<b>2200</b>	MPa	ASTM D 790
Flexural Strength	<b>61</b>	MPa	ASTM D 790
Rockwell Hardness	<b>R 107</b>	-	ASTM D 785
Izod Impact notched, 1/8 in	<b>230</b>	J/m	ASTM D 256
Izod Impact notched, 1/4 in	<b>200</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>70</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>81</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>86</b>	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>1.5</b>	mm	-
Burning behav. at thickness h	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>3.0</b>	mm	-
<b>ASTM Data</b>			
UL 94 Flame rating	<b>V-0</b>	-	UL 94
Thickness tested	<b>1.5</b>	mm	-
DTUL @ 66 psi	<b>91</b>	°C	ASTM D 648
DTUL @ 264 psi	<b>70</b>	°C	ASTM D 648
<b>Other properties</b>			
Density	<b>1170</b>	kg/m <sup>3</sup>	ISO 1183
Density	<b>1170</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>80</b>	°C	-
Pre-drying - Time	<b>2 - 3</b>	h	-

**STAREX VH-0800**

ABS

Lotte Chemical Corporation

Processing humidity	≤0.05	%	-
Melt temperature	220	°C	-
Mold temperature	40 - 80	°C	-
Zone 1	160 - 180	°C	-
Zone 2	190 - 200	°C	-
Zone 3	210 - 220	°C	-
Nozzle temperature	220	°C	-
Screw speed	50 - 150	rpm	-
Injection pressure	49 - 150	MPa	-
Back pressure	0.5 - 2	MPa	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets, Natural Color

**Applications**

Electrical and Electronical

**Regional Availability**

North America, Europe, Asia Pacific