

**TOYOLAC® VX10-X01**

(ABS+PBT)

Toray Industries, Inc.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>21</b>	g/10min	ISO 1133
Temperature	<b>240</b>	°C	-
Load	<b>10</b>	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Strength	<b>45</b>	MPa	ISO 527
Strain at break	<b>10</b>	%	ISO 527
Flexural modulus, 23°C	<b>1980</b>	MPa	ISO 178
Charpy notched impact strength, +23°C	<b>45</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Rockwell hardness	<b>R 108</b>	-	ISO 2039-2
<b>ASTM Data</b>			
Tensile Strength	<b>43</b>	MPa	ASTM D 638
Elongation at Break	<b>50</b>	%	ASTM D 638
Flexural Modulus	<b>1930</b>	MPa	ASTM D 790
Rockwell Hardness	<b>R 108</b>	-	ASTM D 785
Izod Impact notched, 1/8 in	<b>470</b>	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	<b>102</b>	J/m	ASTM D 256
Temperature	<b>-30</b>	°C	-
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>82</b>	°C	ISO 75-1/-2
<b>ASTM Data</b>			
UL 94 Flame rating	<b>HB</b>	-	UL 94
DTUL @ 264 psi	<b>92</b>	°C	ASTM D 648
<b>Other properties</b>			
Density	<b>1140</b>	kg/m <sup>3</sup>	ISO 1183
Density	<b>1140</b>	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Regional Availability**

North America, Europe, Asia Pacific, South and Central America,  
Near East/Africa