

STAREX NT-7310

ABS

Lotte Chemical Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	20	g/10min	ASTM D 1238
Temperature	220	°C	-
Load	10	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	31	MPa	ASTM D 638
Elongation at Yield	10	%	ASTM D 638
Flexural Modulus	1900	MPa	ASTM D 790
Flexural Strength	49	MPa	ASTM D 790
Rockwell Hardness	R 90	-	ASTM D 785
Izod Impact notched, 1/8 in	160	J/m	ASTM D 256
Izod Impact notched, 1/4 in	130	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, B	90	°C	ISO 306
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 264 psi	80	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1160	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Delivery form

Pellets, Natural Color