

## Product Texts

Symbol according to ISO 1043-1: ABS

Designation: Thermoplastics ISO 2580-ABS 1,EGN,105-04-16-20

Sinkral B4 Venezia is an extrusion grade developed for glossy applications.

Due to its rheological properties and a good thermal stability, B4 Venezia is easily extrudable even in large sheets with high gloss and high modulus.

Applications:

Sheets with good surface finish (co-extruded or not and with high draw ratios) for a variety of uses in sectors such as refrigeration, sanitary, automotive, packaging and furnitures (profiles).

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	6	cm <sup>3</sup> /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
<sup>[C]</sup> Density of melt	960	kg/m <sup>3</sup>	-
<sup>[C]</sup> Spec. heat capacity of melt	2150	J/(kg K)	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2150	MPa	ISO 527
<sup>[C]</sup> Yield stress	50	MPa	ISO 527
<sup>[C]</sup> Yield strain	3	%	ISO 527
<sup>[C]</sup> Nominal strain at break	32	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	140	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	18	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	8	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Glass transition temperature, 10°C/min	109	°C	ISO 11357-1/-2
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	83	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	104	°C	ISO 306
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	90	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Relative permittivity, 1MHz	3.1	-	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 1MHz	150	E-4	IEC 62631-2-1
<sup>[C]</sup> Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	1E14	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	30	kV/mm	IEC 60243-1
<sup>[C]</sup> Comparative tracking index	600	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Water absorption	0.6	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	0.2	%	Sim. to ISO 62
<sup>[C]</sup> Density	1040	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Processing conditions acc. ISO	2580	-	ISO ....-2
<sup>[C]</sup> Injection Molding, melt temperature	250	°C	ISO 294
Injection Molding, mold temperature	60	°C	ISO 294
Injection Molding, injection velocity	200	mm/s	ISO 294
Injection Molding, pressure at hold	70	MPa	ISO 294

[C]: CAMPUS

## Characteristics

### Processing

Film Extrusion, Profile Extrusion, Sheet Extrusion, Other Extrusion, Blow Molding, Thermoforming

### Delivery form

Pellets

### Special Characteristics

Heat stabilized or stable to heat

### Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

## Other text information

### Film extrusion

#### PREPROCESSING

Drying conditions if no venting:

Drying temperature 80 °C

Drying time 2- 4 h

Maximum water content 0.2 %

#### PROCESSING

Typical processing temperature range:

Melt temperature 190 - 230 °C

### Other extrusion

#### Other extrusion

#### PREPROCESSING

Drying conditions if no venting:

Drying temperature 80 °C

Drying time 2- 4 h

Maximum water content 0.2%

#### PROCESSING

Typical processing temperature range:

Melt temperature 190 - 230 °C

### Profile extrusion

#### PREPROCESSING

Drying conditions if no venting:

Drying temperature 80 °C

Drying time 2- 4 h

Maximum water content 0.2 %

**PROCESSING**

Typical processing temperature range:

Melt temperature 190 - 230 °C

**Sheet extrusion****PREPROCESSING**

Drying conditions if no venting:

Drying temperature 80 °C

Drying time 2- 4 h

Maximum water content 0.2 %

**PROCESSING**

Typical processing temperature range:

Melt temperature 190 - 230 °C