

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	<b>30</b>	g/10min	ISO 1133
Temperature	<b>220</b>	°C	-
Load	<b>10</b>	kg	-
Molding shrinkage, parallel	<b>0.4</b>	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	<b>42</b>	MPa	ISO 527
Stress at break	<b>38</b>	MPa	ISO 527
Strain at break	<b>10</b>	%	ISO 527
Flexural modulus, 23°C	<b>2500</b>	MPa	ISO 178
Izod notched impact strength, +23°C	<b>19</b>	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength	<b>4</b>	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	<b>-30</b>	°C	-

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>80</b>	°C	ISO 75-1/-2
Vicat softening temperature, A	<b>95</b>	°C	ISO 306
Vicat softening temperature, B	<b>92</b>	°C	ISO 306
Glow Wire Flammability Index (GWFI)	<b>960</b>	°C	IEC 60695-2-12
GWFI - thickness tested (1)	<b>3</b>	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	<b>1E11</b>	Ohm*m	IEC 62631-3-1
Surface resistivity	<b>1E14</b>	Ohm	IEC 62631-3-2
Electric strength	<b>25</b>	kV/mm	IEC 60243-1
Comparative tracking index	<b>500</b>	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	<b>1160</b>	kg/m <sup>3</sup>	ISO 1183

**Characteristics**

**Special Characteristics**

Flame retardant, Halogen-free, Light stabilized or stable to light

**Regional Availability**

Europe