

**RSH ABS Compound 2016**

ABS

RSH Polymere GmbH

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>20</b>	g/10min	ISO 1133
Temperature	<b>220</b>	°C	-
Load	<b>10</b>	kg	-
Molding shrinkage, parallel	<b>0.5</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	<b>2100</b>	MPa	ISO 527
Charpy impact strength, +23°C	<b>80</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>16</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Vicat softening temperature, B	<b>92</b>	°C	ISO 306
<b>Other properties</b>			
<b>ISO Data</b>			
Water absorption	<b>0.3</b>	%	Sim. to ISO 62
Density	<b>1060</b>	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Special Characteristics**

High impact or impact modified

**Regional Availability**

Europe