

RSH ABS Compound 1613

ABS

RSH Polymere GmbH

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	16	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	2300	MPa	ISO 527
Charpy impact strength, +23°C	70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	13	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Vicat softening temperature, B	94	°C	ISO 306
Other properties			
Water absorption	0.3	%	Sim. to ISO 62
Density	1060	kg/m ³	ISO 1183

Characteristics**Special Characteristics**

High impact or impact modified

Regional Availability

Europe