

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	15	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Thermal conductivity of melt	0.18	W/(m K)	-
Mechanical properties			
ISO Data			
Tensile Modulus	2400	MPa	ISO 527
Tensile Strength	46	MPa	ISO 527
Strain at break	15	%	ISO 527
Flexural modulus, 23°C	2450	MPa	ISO 178
Flexural strength	72	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	90	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	16	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Vicat softening temperature, B	101	°C	ISO 306
Coeff. of linear therm. expansion, parallel	90	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Other properties			
Density	1040	kg/m ³	ISO 1183

Characteristics

Processing

Profile Extrusion, Sheet Extrusion

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

Applications

Automotive, IT / Business Machine, Medical

Regional Availability

North America, Europe, Asia Pacific