

Product Texts

Medium impact ABS grade for electroplating

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	36	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2300	MPa	ISO 527
^[C] Yield stress	44	MPa	ISO 527
^[C] Yield strain	2.4	%	ISO 527
^[C] Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	98	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	17	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	9	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	72	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	83	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	94	°C	ISO 306
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Yellow Card available	yes	-	-

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Density	1040	kg/m ³	ISO 1183

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	210 - 260	°C	-
Mold temperature	40 - 70	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Granules

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Other text information

Injection molding

PREPROCESSING; Pretreatment

Predrying: 2-4h / 80°C

PROCESSING ;Processing:

Melttemperature	210 - 260	°C
Mouldtemperature	40 - 70	°C