

Product Texts

Novodur® P2H-AT is a general purpose injection molding grade providing high flowability and contains an antistatic additive. It is designed for best aesthetics: stable high gloss and smooth finish.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	37	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
^[C] Thermal conductivity of melt	0.129	W/(m K)	-
^[C] Spec. heat capacity of melt	1800	J/(kg K)	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2500	MPa	ISO 527
^[C] Yield stress	44	MPa	ISO 527
^[C] Yield strain	2.1	%	ISO 527
^[C] Charpy impact strength, +23°C	100	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	80	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	18	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	8	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	93	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	97	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	98	°C	ISO 306
^[C] Coeff. of linear therm. expansion, parallel	90	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Yellow Card available	yes	-	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Electric strength	34	kV/mm	IEC 60243-1
^[C] Comparative tracking index	600	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Density	1050	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Other text information

Injection molding

PREPROCESSING

Pre-drying, Temperature: 80°C

Pre-drying, Time: 2 - 4h

PROCESSING

Melt temperature, range: 230 - 260°C

Mold temperature, range: 60 - 80°C