

KEBALLOY EP 25

(ABS+PC)

Barlog plastics GmbH

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	6	g/10min	ISO 1133
Temperature	240	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	2300	MPa	ISO 527
Yield stress	50	MPa	ISO 527
Yield strain	6	%	ISO 527
Strain at break	50	%	ISO 527
Charpy impact strength, +23°C	100	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	40	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	105	°C	ISO 75-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Electrical properties			
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E15	Ohm	IEC 62631-3-2
Electric strength	35	kV/mm	IEC 60243-1
Other properties			
Water absorption	0.7	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1120	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	100 - 110	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	240 - 280	°C	-
Mold temperature	70 - 100	°C	-

Characteristics**Processing**

Injection Molding

Applications

Automotive, Encapsulation

Special Characteristics

Platable, High impact or impact modified

Regional Availability

Europe

Features

Amorphous, Good Adhesion