

EMI 660.6

ABS-MEF(x)6

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	2344	MPa	ASTM D 638
Tensile Strength	37.9	MPa	ASTM D 638
Elongation at Break	8	%	ASTM D 638
Flexural Modulus	2413	MPa	ASTM D 790
Flexural Strength	68.9	MPa	ASTM D 790
Izod Impact notched, 1/8 in	74.7	J/m	ASTM D 256

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	100000	Ohm	ASTM D 257
Volume Resistivity	5	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1100	kg/m ³	ASTM D 792
Moisture Content	0.1	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	82.2	°C	-
Pre-drying - Time	2	h	-
Melt temperature	204 - 246	°C	-
Mold temperature	65.6 - 82.2	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Increased electrical conductivity

Features

EMI Attenuation/Shielding

Regional Availability

North America, Europe, Asia Pacific