

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	1	g/10min	ASTM D 1238
Mold Shrinkage, MD	0.001	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	4000	MPa	ASTM D 638
Tensile Strength at Yield	71	MPa	ASTM D 638
Tensile Strength at Break	71	MPa	ASTM D 638
Elongation at Yield	3	%	ASTM D 638
Elongation at Break	4	%	ASTM D 638
Flexural Modulus	5800	MPa	ASTM D 790
Flexural Strength	92	MPa	ASTM D 790
Rockwell Hardness	R 105	-	ASTM D 785

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	98	°C	ASTM D 648
DTUL @ 264 psi	88	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1180	kg/m ³	ASTM D 792

Characteristics

Regional Availability

North America