

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0055	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength	40	MPa	ASTM D 638
Flexural Modulus	2100	MPa	ASTM D 790
Flexural Strength	60	MPa	ASTM D 790
Izod Impact notched, 1/8 in	300	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.8	mm	-
DTUL @ 264 psi	60	°C	ASTM D 648
Electrical properties			
ASTM Data			
Surface Resistivity	1E11	Ohm	ASTM D 257
Other properties			
Density	1090	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80 - 85	°C	-
Pre-drying - Time	2 - 3	h	-
Melt temperature	200 - 240	°C	-
Mold temperature	65 - 85	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

Anti-static, Heat stabilized or stable to heat

Delivery form

Pellets

Regional Availability

Asia Pacific