

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	12000	MPa	ISO 527
Stress at break	85	MPa	ISO 527
Strain at break	1.2	%	ISO 527
Charpy impact strength, +23°C	15	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	4	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	95	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	100	°C	ISO 75-1/-2
Vicat softening temperature, B	100	°C	ISO 306

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	100000	Ohm	ASTM D 257
Volume Resistivity	1000000	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1350	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	70 - 80	°C	-
Pre-drying - Time	3	h	-
Melt temperature	220 - 250	°C	-
Mold temperature	50 - 80	°C	-

Characteristics

Processing

Injection Molding

Features

Copolymer

Special Characteristics

Increased electrical conductivity

Regional Availability

Europe