

Lustran® 288

ABS

INEOS Styrolution

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	30	g/10min	ASTM D 1238
Temperature	220	°C	-
Load	10	kg	-
Mold Shrinkage, MD	0.005	mm/mm	ASTM D 955

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	2 - 4	h	-
Mold temperature	43.3 - 65.6	°C	-

Characteristics**Processing**

Injection Molding

Features

High Gloss

Special Characteristics

High impact or impact modified

Regional Availability

North America, South and Central America