

KRALASTIC™ KU-630 R-3

ABS

Nippon A&L Inc.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	6	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Other Standards^[S]			
Molding shrinkage, parallel	0.5	%	Producer Method

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	56	MPa	ISO 527
Flexural modulus, 23°C	2800	MPa	ISO 178
Flexural strength	93	MPa	ISO 178
Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA
Rockwell hardness	R 119	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	98	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	73	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10

Other properties	Value	Unit	Test Standard
Density	1060	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 110	°C	-
Pre-drying - Time	3 - 6	h	-
Melt temperature	230 - 270	°C	-
Mold temperature	40 - 80	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Asia Pacific

Special Characteristics

Heat stabilized or stable to heat