

**Dialac® TW25**

ABS

Techno-UMG Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	3	cm <sup>3</sup> /10min	ISO 1133
Temperature	220	°C	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2100	MPa	ISO 527
Tensile Strength	48	MPa	ISO 527
Flexural modulus, 23°C	2300	MPa	ISO 178
Flexural strength	75	MPa	ISO 178
Charpy notched impact strength, +23°C	9	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	3	kJ/m <sup>2</sup>	ISO 179/1eA
Rockwell hardness	R 108	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	100	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	90	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-

Other properties	Value	Unit	Test Standard
Density	1100	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Regional Availability**

Asia Pacific