

Dialac® S411A

ABS

Techno-UMG Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	60	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2200	MPa	ISO 527
Tensile Strength	42	MPa	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
Flexural strength	65	MPa	ISO 178
Charpy notched impact strength, +23°C	9	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	2	kJ/m ²	ISO 179/1eA
Rockwell hardness	R 108	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	78	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	85	E-6/K	ISO 11359-1/-2

Other properties	Value	Unit	Test Standard
Density	1060	kg/m ³	ISO 1183

Characteristics**Regional Availability**

Asia Pacific