

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	20	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	44	MPa	ISO 527
Strain at break	25	%	ISO 527
Flexural modulus, 23°C	2200	MPa	ISO 178
Flexural strength	64	MPa	ISO 178
Charpy impact strength, +23°C	150	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	20	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	20	kJ/m <sup>2</sup>	ISO 180/1A
Rockwell hardness	R 98	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	87	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	94	°C	ISO 75-1/-2
Vicat softening temperature, A	103	°C	ISO 306
Vicat softening temperature, B	94	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
Glow Wire Flammability Index (GWFI)	650	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1	mm	-
Glow Wire Flammability Index (GWFI)	650	°C	IEC 60695-2-12
GWFI - thickness tested (2)	2	mm	-
Glow Wire Ignition Temperature (GWIT)	675	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1	mm	-
Glow Wire Ignition Temperature (GWIT)	675	°C	IEC 60695-2-13
GWIT - thickness tested (2)	2	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1E16	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2
Comparative tracking index	600	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.05	%	Sim. to ISO 62
Density	1040	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	70 - 80	°C	-
Pre-drying - Time	1 - 2	h	-
Melt temperature	210 - 240	°C	-
Mold temperature	30 - 60	°C	-

## Characteristics

### Processing

Injection Molding

### Applications

Automotive, Building Construction

**Chemical Resistance**

General Chemical Resistance

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America

**Certifications**

RoHS compliant