

**C-Clear™ K7050**

ABS

Shanghai Kumho Sunny Plastics Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	8	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Strength	42	MPa	ISO 527
Strain at break	20	%	ISO 527
Flexural modulus, 23°C	2200	MPa	ISO 178
Flexural strength	60	MPa	ISO 178
Izod impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	15	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength	8	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	-30	°C	-
Rockwell hardness	R 108	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	90	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	98	°C	ISO 75-1/-2
Vicat softening temperature, B	107	°C	ISO 306
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.6	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1E15	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1060	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	86	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.05	%	-
Melt temperature	240 - 260	°C	-
Mold temperature	50 - 80	°C	-
Zone 1	200 - 220	°C	-
Zone 2	230 - 240	°C	-
Zone 3	240 - 250	°C	-
Nozzle temperature	250 - 260	°C	-
Screw speed	30 - 70	rpm	-
Back pressure	1 - 5	MPa	-

**Characteristics****Special Characteristics**

U.V. stabilized or stable to weather, Heat stabilized or stable to heat

**Regional Availability**

Asia Pacific