

Bulksam® TM-20

ABS

Techno-UMG Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	5	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	2150	MPa	ISO 527
Tensile Strength	46	MPa	ISO 527
Flexural modulus, 23°C	2300	MPa	ISO 178
Flexural strength	64	MPa	ISO 178
Charpy notched impact strength, +23°C	19	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	9	kJ/m ²	ISO 179/1eA
Rockwell hardness	R 108	-	ISO 2039-2
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	92	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	90	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Other properties			
Density	1060	kg/m ³	ISO 1183

Characteristics**Regional Availability**

Asia Pacific