

Bulksam® MG-2510A

ABS

Techno-UMG Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	4	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4500	MPa	ISO 527
Stress at break	75	MPa	ISO 527
Flexural modulus, 23°C	4600	MPa	ISO 178
Flexural strength	125	MPa	ISO 178
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	3	kJ/m ²	ISO 179/1eA
Rockwell hardness	R 119	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	112	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	55	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-

Other properties	Value	Unit	Test Standard
Density	1150	kg/m ³	ISO 1183

Characteristics**Regional Availability**

Asia Pacific