

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	12	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	2400	MPa	ISO 527
Yield stress	55	MPa	ISO 527
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	40	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Vicat softening temperature, B	106	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Other properties			
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1090	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Special Characteristics

High impact or impact modified

Delivery form

Black

Regional Availability

Europe