

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	15	cm <sup>3</sup> /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	2200	MPa	ISO 527
Yield stress	41	MPa	ISO 527
Yield strain	2	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	22	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	89	°C	ISO 75-1/-2
Vicat softening temperature, B	97	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
<b>Other properties</b>			
Humidity absorption	0.3	%	Sim. to ISO 62
Density	1040	kg/m <sup>3</sup>	ISO 1183

## Characteristics

### Regional Availability

Europe