

Product Texts

Base Polymer	Acrylonitrile/Butadiene/Styrene/Copolymer
Special Features	easy flow,processing stabilised,injection moulding grade,laser etchable (light etching)
Market Segment	electrical and electronic,various
Typical Applications	domestic appliances,various

Processing/Physical Characteristics

	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	30	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-

[C]: CAMPUS

Mechanical properties

	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2400	MPa	ISO 527
^[C] Yield stress	42	MPa	ISO 527
^[C] Yield strain	2.2	%	ISO 527
^[C] Charpy impact strength, +23°C	75	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	14	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties

	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	81	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	94	°C	ISO 306

[C]: CAMPUS

Other properties

	Value	Unit	Test Standard
^[C] Density	1060	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Applications

Electrical and Electronical

Features

Laser Markable, Copolymer

Regional Availability

North America, Europe, Asia Pacific, Near East/Africa

Other text information**Injection molding**

Pre-Drying Conditions	80 °C in an air circulating dryer for 3-6 h 80 °C in a dry air (dessiccant) dryer for 2-4 h
Processing Injection Moulding	melt temperature 220-260 °C mould temperature 50-80 °C
Storage	dry, protected from light not above 30°C