

**ABS 2525-31**

ABS

Plastic Uzlovaya

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt volume-flow rate, MVR	<b>19</b>	cm <sup>3</sup> /10min	ISO 1133
Temperature	<b>220</b>	°C	-
Load	<b>10</b>	kg	-
Molding shrinkage, parallel	<b>0.5</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Yield stress	<b>35.3</b>	MPa	ISO 527
Strain at break	<b>18</b>	%	ISO 527
Izod notched impact strength, +23°C	<b>19.6</b>	kJ/m <sup>2</sup>	ISO 180/1A
<b>Optical properties</b>			
<b>ISO Data</b>			
Gloss, 60°	<b>86</b>	-	ISO 2813

**Characteristics****Processing**

Injection Molding

**Applications**

Automotive

**Special Characteristics**

High impact or impact modified

**Regional Availability**

Europe, Asia Pacific