

4LAC 10H20000 A-M

ABS

4Plas

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	14	g/10min	ISO 1133
Temperature	230	°C	-
Load	3.8	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2600	MPa	ISO 527
Stress at break	43	MPa	ISO 527
Strain at break	3	%	ISO 527
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	15	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	94	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	97	°C	ISO 75-1/-2
Vicat softening temperature, B	108	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	400	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1040	kg/m ³	ISO 1183

Characteristics**Features**

Fungus Resistance

Regional Availability

Europe