

Hylac® GP74G30

ABS-GF30

Ravago Manufacturing Americas

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	1.5	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	3.8	kg	-
Mold Shrinkage, MD	0.0015	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength	65.5	MPa	ASTM D 638
Elongation at Break	1	%	ASTM D 638
Flexural Modulus	7580	MPa	ASTM D 790
Izod Impact notched, 1/8 in	53	J/m	ASTM D 256
Thermal properties			
ASTM Data			
DTUL @ 264 psi	109	°C	ASTM D 648
Other properties			
Density	1260	kg/m ³	ASTM D 792

Characteristics**Delivery form**

Pellets

Regional Availability

North America