

**Product Texts**

This material is also produced by Toray Plastics (Malaysia).

**Processing/Physical Characteristics**

	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	17	g/10min	ISO 1133
Temperature	240	°C	-
Load	10	kg	-

**Mechanical properties**

	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Strength	102	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural modulus, 23°C	6540	MPa	ISO 178
Charpy notched impact strength, +23°C	8	kJ/m <sup>2</sup>	ISO 179/1eA
Rockwell hardness	R 120	-	ISO 2039-2
<b>ASTM Data</b>			
Tensile Strength	98	MPa	ASTM D 638
Elongation at Break	3	%	ASTM D 638
Flexural Modulus	6200	MPa	ASTM D 790
Rockwell Hardness	R 120	-	ASTM D 785
Izod Impact notched, 1/8 in	74	J/m	ASTM D 256

**Thermal properties**

	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	104	°C	ISO 75-1/-2
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
DTUL @ 264 psi	102	°C	ASTM D 648

**Other properties**

	Value	Unit	Test Standard
Density	1180	kg/m <sup>3</sup>	ISO 1183
Density	1180	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Delivery form**

Pellets

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa