

Titan A400GF

ABS-GF20

Titan Plastics Compounds Co., Ltd.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	75	MPa	ISO 527
Flexural modulus, 23°C	5500	MPa	ISO 178
Flexural strength	115	MPa	ISO 178
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	95	°C	ISO 75-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Electrical properties			
ISO Data			
Volume resistivity	1E12	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2
Other properties			
Density	1190	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	90	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	220 - 260	°C	-
Mold temperature	70 - 80	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Thermally Conductive

Delivery form

Natural Color

Regional Availability

Asia Pacific