

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	15	g/10min	ASTM D 1238
Temperature	240	°C	-
Load	10	kg	-
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength	108	MPa	ASTM D 638
Flexural Modulus	6812	MPa	ASTM D 790
Flexural Strength	160	MPa	ASTM D 790
Rockwell Hardness	R 117	-	ASTM D 785
Izod Impact notched, 1/4 in	85	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 264 psi	100	°C	ASTM D 648
Vicat Temperature	107	°C	ASTM D 1525
<b>Other properties</b>			
Density	1190	kg/m <sup>3</sup>	ASTM D 792

## Characteristics

### Special Characteristics

Heat stabilized or stable to heat

### Regional Availability

Asia Pacific