

Product Texts

LNP THERMOCOMP AF004L compound is based on Acrylonitrile Butadiene Styrene (ABS) resin containing 20% glass fiber. Added features of this grade include: Low Extractables.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.2	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.4	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5660	MPa	ISO 527
Stress at break	72	MPa	ISO 527
Strain at break	2.1	%	ISO 527
Flexural modulus	4920	MPa	ISO 178
Flexural strength	107	MPa	ISO 178
Izod impact strength, +23°C, 4mm	21	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	7	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	5940	MPa	ASTM D 638
Tensile Strength at Break	77	MPa	ASTM D 638
Elongation at Break	2.1	%	ASTM D 638
Flexural Modulus	5400	MPa	ASTM D 790
Izod Impact notched, 1/8 in	84	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	369	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	98	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	103	°C	ISO 75-1/-2
ASTM Data			
Coefficient of Thermal Expansion, MD	49	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	66.1	E-6/K	ASTM D 696
DTUL @ 66 psi	104	°C	ASTM D 648
DTUL @ 264 psi	99	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	0.28	%	Sim. to ISO 62
Water Absorption, 24hr	0.23	%	ASTM D 570
Density	1180	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.1	%	-
Melt temperature	260	°C	-
Mold temperature	70 - 80	°C	-
Zone 1	205 - 215	°C	-
Zone 2	230 - 245	°C	-
Zone 3	265 - 275	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific