

Product Texts

LNP THERMOCOMP AF004AH compound is based on Acrylonitrile Butadiene Styrene (ABS) resin containing 20% glass fiber. Added features of this grade include: Healthcare.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4	%	ISO 294-4, 2577
ASTM Data			
Mold Shrinkage, MD	0.2	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.4	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	6000	MPa	ISO 527
Stress at break	81	MPa	ISO 527
Strain at break	2	%	ISO 527
Flexural modulus	5860	MPa	ISO 178
Flexural strength	123	MPa	ISO 178
Izod impact strength, +23°C, 4mm	23	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	8	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	6170	MPa	ASTM D 638
Tensile Strength at Break	70	MPa	ASTM D 638
Elongation at Break	2.2	%	ASTM D 638
Flexural Modulus	6150	MPa	ASTM D 790
Izod Impact notched, 1/8 in	80	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	395	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	93	°C	ISO 75-1/-2
ASTM Data			
DTUL @ 264 psi	103	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	0.39	%	Sim. to ISO 62
Density	1190	kg/m ³	ISO 1183
Water Absorption, 24hr	0.24	%	ASTM D 570
Density	1190	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.1	%	-
Melt temperature	260	°C	-
Mold temperature	70 - 80	°C	-
Zone 1	205 - 215	°C	-
Zone 2	230 - 245	°C	-
Zone 3	265 - 275	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific