

**Hylac® GP74G20**

ABS-GF20

Ravago Manufacturing Americas

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>2</b>	g/10min	ASTM D 1238
Temperature	<b>230</b>	°C	-
Load	<b>3.8</b>	kg	-
Mold Shrinkage, MD	<b>0.0025</b>	mm/mm	ASTM D 955

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>75.8</b>	MPa	ASTM D 638
Elongation at Break	<b>2</b>	%	ASTM D 638
Flexural Modulus	<b>5170</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>59</b>	J/m	ASTM D 256

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
DTUL @ 66 psi	<b>97.8</b>	°C	ASTM D 648

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1180</b>	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets, Natural Color

**Regional Availability**

North America