

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	5	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5500	MPa	ISO 527
Stress at break	70	MPa	ISO 527
Strain at break	4.5	%	ISO 527
Charpy impact strength, +23°C	22	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	6.5	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, B	105	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Density	1160	kg/m ³	ISO 1183

Characteristics

Processing

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Certifications

Recycled Resin Content

Applications

Automotive

Regional Availability

Europe