

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	6.5	cm <sup>3</sup> /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	5500	MPa	ISO 527
Stress at break	70	MPa	ISO 527
Strain at break	5	%	ISO 527
Charpy impact strength, +23°C	20	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	6	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Vicat softening temperature, B	107	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
<b>Other properties</b>			
Density	1160	kg/m <sup>3</sup>	ISO 1183

**Characteristics**

**Processing**

Injection Molding

**Special Characteristics**

Heat stabilized or stable to heat

**Certifications**

Recycled Resin Content

**Applications**

Automotive

**Regional Availability**

Europe