

Hylac® GP74G10

ABS-GF10

Ravago Manufacturing Americas

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	2.5	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	3.8	kg	-
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength at Yield	52.4	MPa	ASTM D 638
Elongation at Break	5	%	ASTM D 638
Flexural Modulus	3450	MPa	ASTM D 790
Izod Impact notched, 1/8 in	91	J/m	ASTM D 256
Thermal properties			
ASTM Data			
DTUL @ 264 psi	96.7	°C	ASTM D 648
Other properties			
Density	1100	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Regional Availability

North America