

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	10	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	2700	MPa	ISO 527
Stress at break	30	MPa	ISO 527
Strain at break	13	%	ISO 527
Charpy impact strength, +23°C	25	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	12	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	101	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	106	°C	ISO 75-1/-2
Vicat softening temperature, A	108	°C	ISO 306
Vicat softening temperature, B	98	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Electrical properties			
ISO Data			
Relative permittivity, 1MHz	2.8	-	IEC 62631-2-1
Dissipation factor, 1MHz	79	E-4	IEC 62631-2-1
Volume resistivity	1E11	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2
Electric strength	37	kV/mm	IEC 60243-1
Other properties			
Water absorption	0.8	%	Sim. to ISO 62
Humidity absorption	0.18	%	Sim. to ISO 62
Density	1160	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Melt temperature	220 - 260	°C	-
Mold temperature	30 - 80	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa