

RTP 685 FR

ABS-CF30

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.001	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	19310	MPa	ASTM D 638
Tensile Strength	124	MPa	ASTM D 638
Flexural Modulus	16200	MPa	ASTM D 790
Flexural Strength	179	MPa	ASTM D 790
Rockwell Hardness	R 110	-	ASTM D 785
Izod Impact notched, 1/8 in	53.4	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 66 psi	113	°C	ASTM D 648
DTUL @ 264 psi	110	°C	ASTM D 648
Electrical properties			
ASTM Data			
Volume Resistivity	100000	Ohm*cm	ASTM D 257
Other properties			
Water Absorption, 24hr	0.16	%	ASTM D 570
Density	1380	kg/m ³	ASTM D 792
Moisture Content	0.1	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	82.2	°C	-
Pre-drying - Time	2	h	-
Melt temperature	204 - 238	°C	-
Mold temperature	62.8 - 85	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Flame retardant