

**ESD 683**

ABS-CF20

RTP Company

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.00125</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Modulus	<b>13790</b>	MPa	ASTM D 638
Tensile Strength	<b>107</b>	MPa	ASTM D 638
Flexural Modulus	<b>11720</b>	MPa	ASTM D 790
Flexural Strength	<b>152</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>53.4</b>	J/m	ASTM D 256
<b>Electrical properties</b>			
<b>ASTM Data</b>			
Surface Resistivity	<b>10000</b>	Ohm	ASTM D 257
Volume Resistivity	<b>100</b>	Ohm*cm	ASTM D 257
<b>Other properties</b>			
Density	<b>1130</b>	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	<b>0.1</b>	%	-
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>82.2</b>	°C	-
Pre-drying - Time	<b>2</b>	h	-
Melt temperature	<b>204 - 238</b>	°C	-
Mold temperature	<b>62.8 - 85</b>	°C	-
Injection pressure	<b>68.9 - 103</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Special Characteristics**

Increased electrical conductivity