

LASTILAC RT K/10

ABS-CF

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	8300	MPa	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	0.7	%	ISO 527
Charpy impact strength, +23°C	10	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	4.5	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	105	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	105	°C	ISO 75-1/-2
Vicat softening temperature, B	105	°C	ISO 306
Coeff. of linear therm. expansion, parallel	20	E-6/K	ISO 11359-1/-2

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	1000	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1100	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	70 - 80	°C	-
Pre-drying - Time	3	h	-
Melt temperature	220 - 260	°C	-
Mold temperature	50 - 70	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Features

Copolymer