

HITHOR 10 246/156 Z1

ABS-(CF+CD)10

MAIP SRL

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	7	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	6300	MPa	ISO 527
Yield stress	75	MPa	ISO 527
Stress at break	70	MPa	ISO 527
Strain at break	2	%	ISO 527
Flexural modulus, 23°C	6100	MPa	ISO 178
Flexural strength	115	MPa	ISO 178
Charpy notched impact strength, +23°C	5	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	5.5	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Glass transition temperature, 10°C/min	92	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	96	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	35	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	40	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Burning rate, FMVSS, Thickness 1 mm	100	mm/min	ISO 3795 (FMVSS 302)
Glow Wire Flammability Index (GWFI)	650	°C	IEC 60695-2-12
GWFI - thickness tested (1)	3	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	0.1	Ohm*m	IEC 62631-3-1

Other properties	Value	Unit	Test Standard
Density	1090	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.2	%	-
Melt temperature	230 - 250	°C	-
Mold temperature	70 - 80	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Special Characteristics

Increased electrical conductivity