

**RTP 1200 S-90A TFE 15**

(TPU+PTFE)

RTP Company

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.011</b>	mm/mm	ASTM D 955

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Shore A Hardness	<b>90</b>	-	ASTM D 2240
Tear Strength	<b>131</b>	kN/m	ASTM D 624

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1290</b>	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	<b>0.02</b>	%	-

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>82.2</b>	°C	-
Pre-drying - Time	<b>6</b>	h	-
Melt temperature	<b>182 - 216</b>	°C	-
Mold temperature	<b>15.6 - 32.2</b>	°C	-
Injection pressure	<b>34.5 - 68.9</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Additives**

Lubricants