

RTP 4700 AR 15 TFE 15

(PTT+PTFE)-AF15

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.008	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	4826	MPa	ASTM D 638
Tensile Strength	68.9	MPa	ASTM D 638
Flexural Modulus	4482	MPa	ASTM D 790
Flexural Strength	110	MPa	ASTM D 790
Izod Impact notched, 1/8 in	53.4	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	146	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1420	kg/m ³	ASTM D 792
Moisture Content	0.01	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	127	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	232 - 260	°C	-
Mold temperature	87.8 - 121	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Additives

Lubricants

Regional Availability

North America, Europe, Asia Pacific