

RTP 903 TFE 15
(PSU+PTFE)-GF20

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0025	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	5861	MPa	ASTM D 638
Tensile Strength	82.7	MPa	ASTM D 638
Flexural Modulus	6205	MPa	ASTM D 790
Flexural Strength	138	MPa	ASTM D 790
Izod Impact notched, 1/8 in	80.1	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-

Other properties	Value	Unit	Test Standard
Density	1470	kg/m ³	ASTM D 792
Moisture Content	0.15	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	135	°C	-
Pre-drying - Time	4	h	-
Melt temperature	332 - 371	°C	-
Mold temperature	93.3 - 149	°C	-
Injection pressure	68.9 - 124	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Additives

Lubricants